EUROPAL

Simple, Flexible, Powerful

LORENZ PAN
the specialist in palletizing

www.lorenzpan.com
EUROPAL 49

Palletizer description

**Technical data:**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pallet size</td>
<td>max. 1200 x 800 mm</td>
</tr>
<tr>
<td>Pallet height</td>
<td>max. 2100 mm</td>
</tr>
<tr>
<td>Weight per carton</td>
<td>max. 20 kg</td>
</tr>
<tr>
<td>Weight per layer</td>
<td>max. 180 kg</td>
</tr>
<tr>
<td>Capacity</td>
<td>12 – 30 cases per minute (depending on case size and layer pattern)</td>
</tr>
</tbody>
</table>

**Case:**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max case height</td>
<td>300 mm</td>
</tr>
<tr>
<td>Min case height</td>
<td>100 mm</td>
</tr>
<tr>
<td>Max case diagonal</td>
<td>500 mm</td>
</tr>
</tbody>
</table>

**Case size:**

<table>
<thead>
<tr>
<th>Length</th>
<th>Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>350 mm</td>
<td>350 mm</td>
</tr>
<tr>
<td>400 mm</td>
<td>300 mm</td>
</tr>
<tr>
<td>450 mm</td>
<td>220 mm</td>
</tr>
<tr>
<td>480 mm</td>
<td>140 mm</td>
</tr>
<tr>
<td>500 mm</td>
<td>120 mm</td>
</tr>
</tbody>
</table>

Examples of possible layer pattern:

![Examples of possible layer pattern](image)

Examples of possible cases:

![Examples of possible cases](image)
PLANT MEASURE:

LAYOUT OPTIONS:

In line case infeed

90° case infeed

Layer sheet inserter

Empty pallet de-stacker
Features:
• robust- and material efficient design
• low energy- and maintenance costs
• high quality components
• simple and fast installation and start-up
• system-options are easy to add – if required at a later stage
  (pallet dispenser, pallet roller conveyor and layer sheet applicator)
• left or right infeed, easy to change

Simple:
  easy to operate and to maintain
  robust and durable

Economical:
  average consumption 0,9 kw/h
  (a comparable palletizing robot needs up to 4,5 kw/h)

Flexible:
  handling of wide range of products (trays, cartons, shrink wrapped trays, trays with lid, …)
  fast- and easy product change (max. 2 min.)

Perfect and accurate:
  precise loaded pallets – due to mechanical layer squaring
  exact positioning of pallet load on pallet

Safe and clean:
  design in U-shape-profiles (no box sections)
  palletizer highly visible from outside
We are specialized in palletizing with the target to offer our customers suitable palletizing solutions

About the company: Family owned limited Company located at Bolzano, South Tyrol (Italy). Since 1982 we are constructing palletizing plants and in total we have installed more than 850 palletizing plants worldwide for the full satisfaction of our customers. Our product range: comprises following systems with highly standardised interfaces to up- and downstream machines:

- **Conveyors:** (cases, pallets; different systems of conveyors, dividers, elevators)
- **Palletizers:** Layer-Palletizer in modular design and Robotic-Palletizer (ABB, KUKA, FANUC)
- **Pallet wrapping:** Turntable machine, Rotating arm machine, Palletizingwrapper
- **Scada System:** several Bus-Systems, with supervising system, data record systems, Visualising

We are supplying Palletizing plants into different sectors of industry, Food and Non-Food. One of our core business is the palletizing at freezer environment (down to –25°C) for deep frozen products.

Our competitive advantages are:

- **High value at a competitive price** enabled by modular design and high standardisation
- **Simple- and highly functional design**, small footprint, low wear, low maintenance costs, simple to operate
- **Flexibility** technical updated machines in manufacturing
- **long experience** of our engineers in project Management

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